

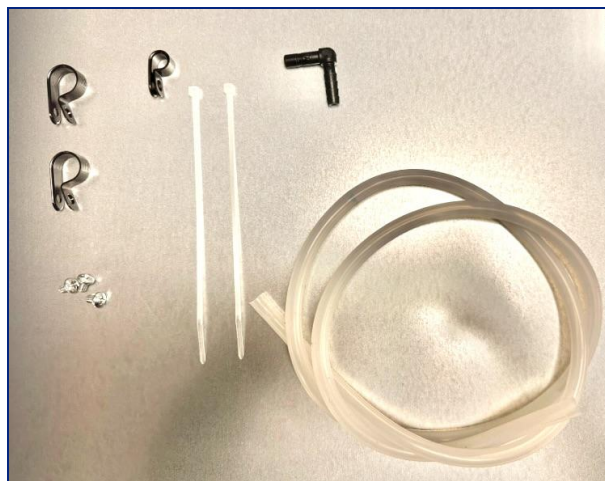
# Hot Water Tube Installation on The Standup 2.0

## Overview

*This Guide is intended to provide a step-by-step process for installing a new hot water tube in The Standup 2.0.*

## Required Parts and Tools

**720-0094 FRU** - Hot Water Line Tube Assembly



### Included components

- Tube - 3/16" ID X 5/16" OD X 40" L - Natural Silicone - **1**
- P-Clip Nylon 1/2 ID #8 Screw - **2**
- P-Clip Nylon 5/16 ID #8 Screw - **1**
- Screw - #8-32 X 0.250 - Pan Head Phillips - **3**
- Zip Tie 5.5 X .1 - **2**
- Elbow - 0.25 Tube Stem X 0.25 Barb - **1**

### Required Tools

- Tape measure or ruler
- Phillips Screwdriver

## Removal Instructions

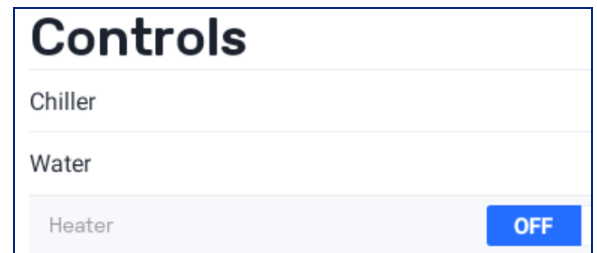
1. Using the touchscreen enter the **Service Panel**. Press **Explore** on the bottom right then **Service** on the top left. Enter the provided service code, 1986.



2. Navigate to the **Machine Alerts > Troubleshooting Tools** section of the service panel.

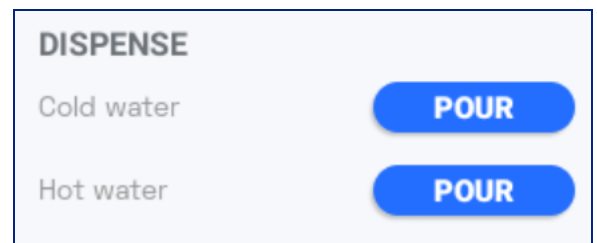


3. Under **Controls** ensure the **Heater** is in the **Off** position.



4. Place a large container in the dispensing area of the machine and press “**Pour**” next to “**Hot water**” to dispense more than a gallon of **hot** water.

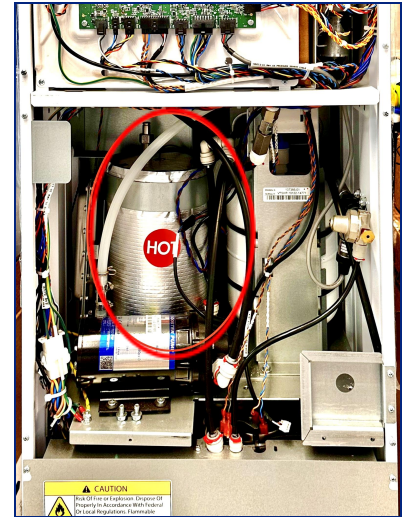
**CAUTION:** Use a strong plastic container as the heat can cause thin plastics to deform.



5. Open the door and locate the nozzle. **Cut the Zip tie** off of the existing tube connected on the right. **Pull the tube** out of the nozzle's barbed section.

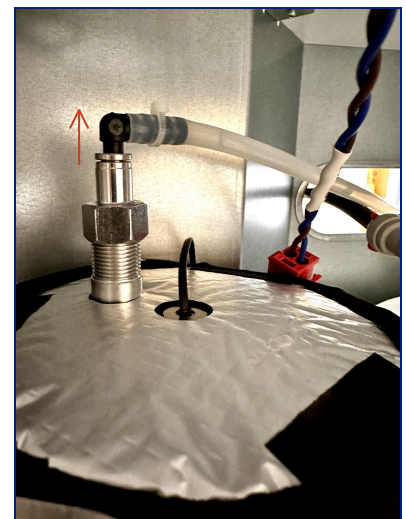


6. **Unscrew** and remove the **back middle panel** to access the Water Heater.

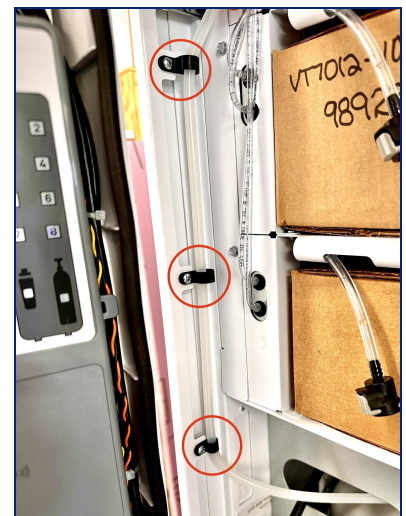


7. Remove the **Elbow - 0.25 Tube Stem X 0.25 Barb** from the heater.

**CAUTION:** Metal fitting may still be hot to the touch



8. **Unscrew** all the P-clips, **remove** and **discard** them along with the existing tube.



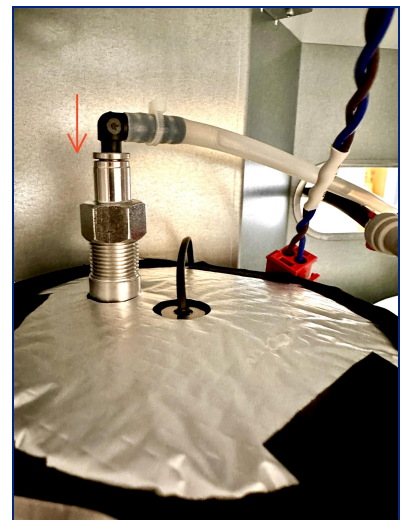
## Assembly & Install Instructions

1. Connect the **Elbow - 0.25 Tube Stem X 0.25 Barb** to one end of the tube and attach a **zip tie** as shown. Give the connection a light pull to ensure the zip tie is well secured.

*Also, measure from this end of the tube and mark a 15-inch length.*



2. Locate the **water heater** and connect the assembled tube to the push-to-connect fitting as shown. Give the connection a light pull to ensure it's secure.

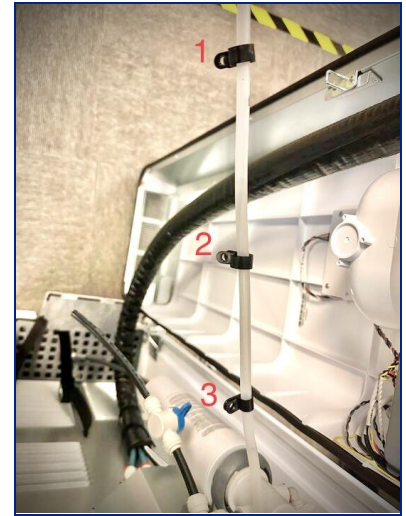


3. Route the line to the front of the unit through the **buffer tank cutout**.



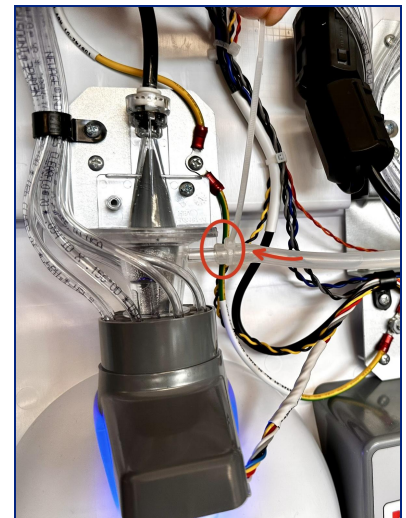


4. Open the front door of the machine and slide all three P-clips onto the tube, starting with the **P-Clip Nylon 5/16 ID #8 Screw**, the smallest of the three P-clips. Slide it up to the 15-inch mark that was previously made.



5. Connect the other side of the tube to the **nozzle** and attach a **zip tie** as shown. Give the connection a light pull to ensure the zip tie is well secured.

**NOTE:** *Do not rotate the tube but rather slide it onto the barbed section of the nozzle.*



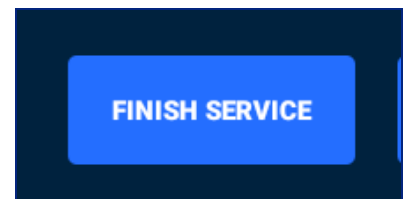
6. Attach the P-clips at the appropriate locations using the three **Screws - #8-32 X 0.250 - Pan Head Phillips**, as shown below. Be sure to attach the small P-clip (**P-Clip Nylon 5/16 ID #8 Screw**) at the bottom.



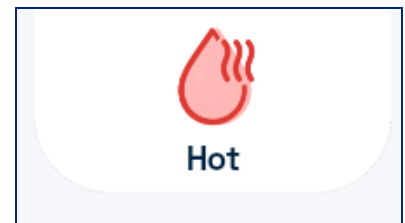
7. After attaching the P-clips, make sure there is **no slack** in the tube between them. If there is, pull the tube up from the 1st P-clip on top so that *all slack is between the nozzle and the 1st P-clip*.



8. End service on the panel by pressing **Finish Service** on the top right.



9. **Dispense hot water** until it comes out into your container.



10. **Verify** and ensure that there are no leaks coming from any of the new hot water line **connections**.
11. If no leaks are present, close the front door and reattach the rear machine panel.

**The completed assembly should look like this:**



**1) Front door assembly with the hot water line connection to the nozzle**



**2) Hot water line attachment to the inside of the unit**



**3) Hot water line connection to top of hot water heater/tank**

**If you have any further questions please feel free to reach out to our support team at [support@bevi.co](mailto:support@bevi.co) or 1-866-704-2384**